

THE ULTIMATE POWERVEHICLE GRAPHIC GUIDE: TIPS & TRICKS

APPLYING YOUR GRAPHICS LIKE A PRO

1. Verify your environment

For best results, apply graphics indoors where temperature and humidity are stable. This is especially crucial in winter to ensure a strong, lasting adhesive grip. However, TITAN Upshift offers more flexibility. With its rubber-based adhesive, it can even be applied in very cold conditions, like in a cold garage or directly on a snow scooter in the snow.

2. Check your lineup

Before you peel anything, position each graphic on the bike to make sure everything's lined up just right with the bodywork.

3. Prep the surface

To make sure your decals or graphics hold strong and last longer, clean the surface with rubbing alcohol before applying. Ensure it's completely clean: no dirt, dust, adhesive, oils, or other residue.

4. Peel & stick

Use a dry application technique for max hold and durability. Start from one edge, peeling off the backing as you go, and press the graphic down with a squeegee to avoid air bubbles.

5. Add heat

For curves and contours, add some heat with a heat gun or hair dryer. This helps the graphic mold to the bike's shape, making it look seamless.

6. Squeegee out bubbles

Push any trapped air from the center outward, using firm pressure to make sure the graphic bonds tight with the surface.

TRIMMING & FINISHING TOUCHES

1. Seal the edges

Once your graphics are on, use a utility knife to trim off any extra vinyl. Make sure it fits tightly around vents and tricky edges, avoid gaps or overlaps for that clean finish.

2. Heat it up

After everything's applied, hit the graphics with a heat gun to lock in the bond, especially around those tight corners where you need extra hold.

3. Press down the edges

Double-check that all edges are pressed down tight to keep them from lifting, especially around high-wear spots like the fuel tank, seat, and fenders.

4. Curing time

Give your graphics 24-48 hours to set before hitting the track. This gives the adhesive time to lock in for max durability.

TROUBLESHOOTING TIPS

Storage

Keep your graphics in a cool, dry spot to make sure the adhesive stays strong.

Plotting

With thicker, laminated graphics, aim to keep your job lengths around 1 meter, this helps keep things smooth when plotting.

Printing and laminating

If you're printing with (eco-)solvent inks, make sure to wait 24-48 hours before laminating so the inks can set properly. For Latex or UV inks, there's no waiting period needed between printing and laminating.

Application

Got some bubbles after the application? Just pop them with a pin and smooth them out.

SAFETY TIPS FOR APPLYING YOUR GRAPHICS

Gear up

Put on gloves to keep oils and dirt off the graphics for a clean finish. Plus, it's safer when working with a heat gun, those products can get hot!

Heat it right

When using a heat gun or hair dryer, keep it at a safe distance to avoid overheating the vinyl or messing up your bike's finish.



WE WANT TO SEE THE FINISHED LOOK!

Share your MX graphics and final results with us on Instagram [@TITAN_GFX_COM](#) or email them to marketing@fourbases.eu. We can't wait to see how you bring your bike to life!